

Okuma Lathe Programming Manual

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~~Okuma Lathe G and M Codes — Helman CNC~~

I'm trying to learn to program a Okuma CNC Lathe and am having difficulty with a aspect of the program. I'm trying to use G85 to cut a bore but the machine wants to rapid into the part and feed out instead of doing just the opposite. Here is my code, please let me know when is wrong with it. I'm learning from the book and it just isn't helping me.

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Thanks for the link. It's great that Okuma is starting to publish information about it's controls publicly. We have a Genos lathe that is great, but it's still difficult finding good, detailed, real-world information about programming. IMO, the manuals leave a bit to be desired, but we get along.

~~Hidden Functions for OSP Control — Practical Machinist~~

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